PRODUCT INFORMATION SHEET

D2180423D3
White EL Dielectric Paste

PRODUCT DESCRIPTION
This product has been developed as part of a range of Heat Curable Pastes designed specifically for use in Electro Luminescent systems. This product uses a thermoplastic polymer to give strong, flexible films.

This paste has excellent adhesion, chemical and environmental resistance properties.

Product Benefits
Excellent adhesion to ITO, chemical and environmental resistance.

PROCESSING
Screen Printing Equipment
Semi-Automatic, manual

Ink Screen Life
>3 hours

Screen Types
Stainless steel, polyester, mesh 156 –325 tpi

Typical Drying Conditions
Box Oven 150°C for 30 minutes.

Clean Up Solvent
Ethoxy Propanol

Substrate
ITO coated polyester.

Storage
The product should be kept sealed, in its container, and stored at room temperature (20°C)

Shelf Life
In a sealed container, stored correctly, the shelf life is minimum 6 months from despatch.

PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Colour</th>
<th>White</th>
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<tbody>
<tr>
<td>Solids Content at 150°C</td>
<td>62.5—64.5%</td>
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<tr>
<td>Viscosity Haake RS1 C20/2º TiL at 230 sec⁻¹ at 25°C.</td>
<td>12 - 16 Pa s</td>
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PHYSICAL PROPERTIES PRINTED ON POLYESTER FILM

| Cured film thickness | Double layer on 175µ ITO coated Polyester | 20 microns |

SAFETY AND HANDLING
These pastes are intended for industrial use by trained personnel. It is important for workers to avoid overexposure to chemicals contained in these products.

Read the Material Safety Data Sheet (MSDS) and product labels before using the products.

Keep product container closed when not in use to prevent solvent evaporation and spilling hazard.

Issued by Gwent Group May 2018 Issue 2